

CRACKSTITCH®

STEP 1: Prepare the area as needed:

- For uneven concrete surfaces, grind the surface to level the area

STEP 2: Layout your Stitches

- Lay the stitch perpendicular across the crack
- Mark a line along the length of the stitch approximately 11" long
- **Crack Stitch Spacing:**
 - 4" Thick Concrete = 8" apart
 - 6" Thick Concrete = 6" apart
 - 8" Thick Concrete = 4.5" apart

STEP 3: Prepare (chase) the crack

- Chase crack to minimum of 1/4" wide by 1/2" deep
- Vacuum any remaining dust or debris from area

STEP 4: Cut the slots for the stitches

- Cut a slot minimum 1/8" wide 1" deep at each location (may be cut wider and deeper)
- Vacuum any remaining dust or debris from area
- Dry fit the stitch to be sure the entire stitch is below the surface, then remove the stitch

STEP 5: Fill the slots and crack with Xtreme Epoxy 4070

- Fill the slots and the crack with epoxy, then trowel the epoxy flush with the surface

STEP 6: Install the Stitches

- Embed the stitch into the slot filled with epoxy
- Trowel the epoxy smooth with the surface
- Add more epoxy if needed and trowel flush
- Remove excess epoxy as needed
- Broadcast matching aggregate to rejection into epoxy while wet for aesthetics

STEP 7: Allow cure time before finishing surface

- Gel time is 10 minutes at 75° Fahrenheit
- Full cure is 7 hours at 75° Fahrenheit

INSTALLATION INSTRUCTIONS



Scan QR code to
watch installation
video!

CRACKSTITCH

184 W. 64th Street

Holland, MI 49423

Email: support@crackstitch.com

www.crackstitch.com